

• **Question:**

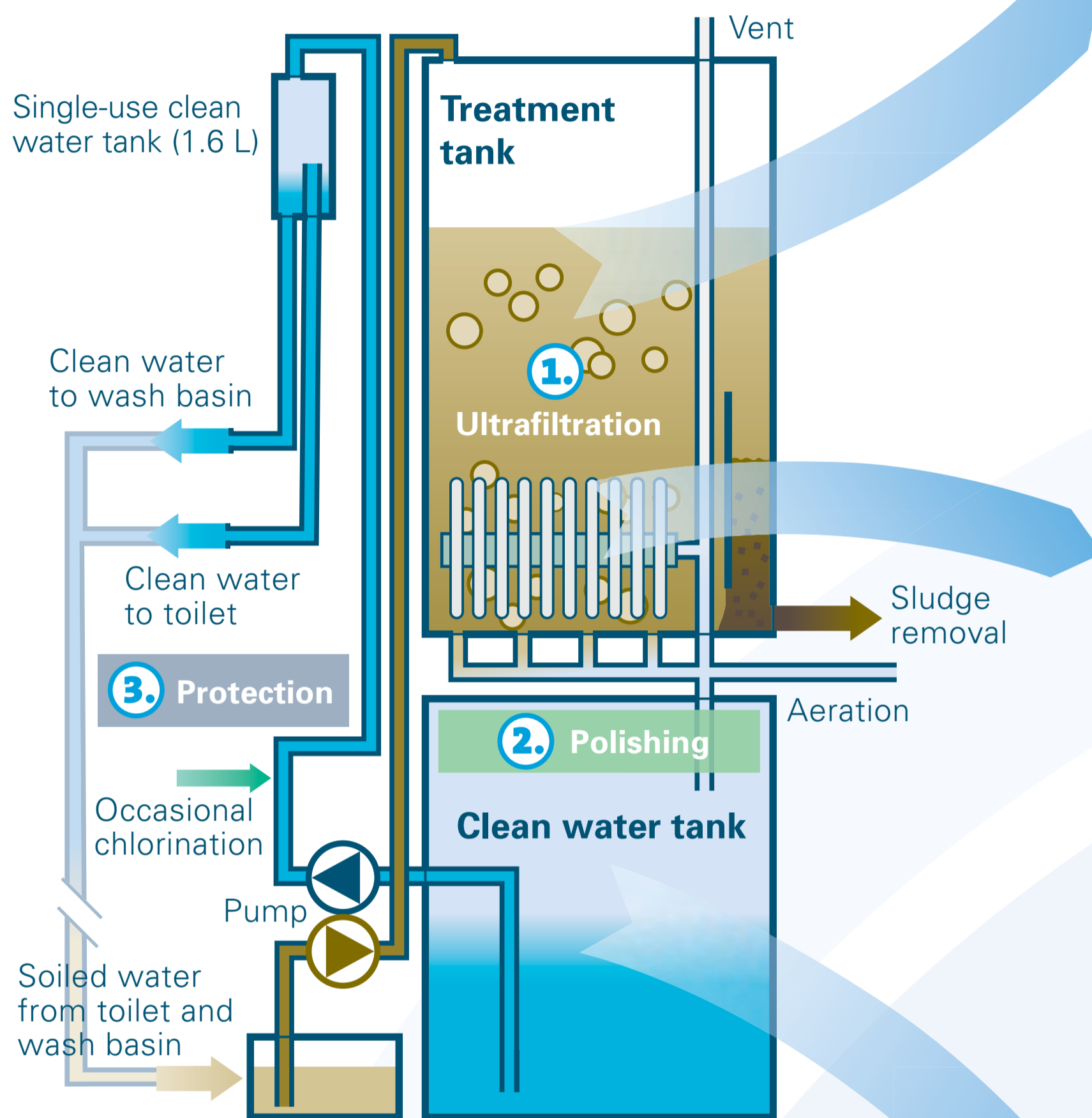
Can a successful drinking water technology be adopted for recovery of wash & flush water?

• **Challenge:**

Water recycling and high organic loading with up to 5 % of total feces and urine from toilet

• **Results:**

With moderate aeration long-term operation is possible without chemical cleaning



**Design of the water wall**

• **Optimized design & technology:**

Membrane area: 2.7 m<sup>2</sup>  
Membrane costs: 125 \$

• **Available clean water for use:**

At least 1.2 liter per toilet visit

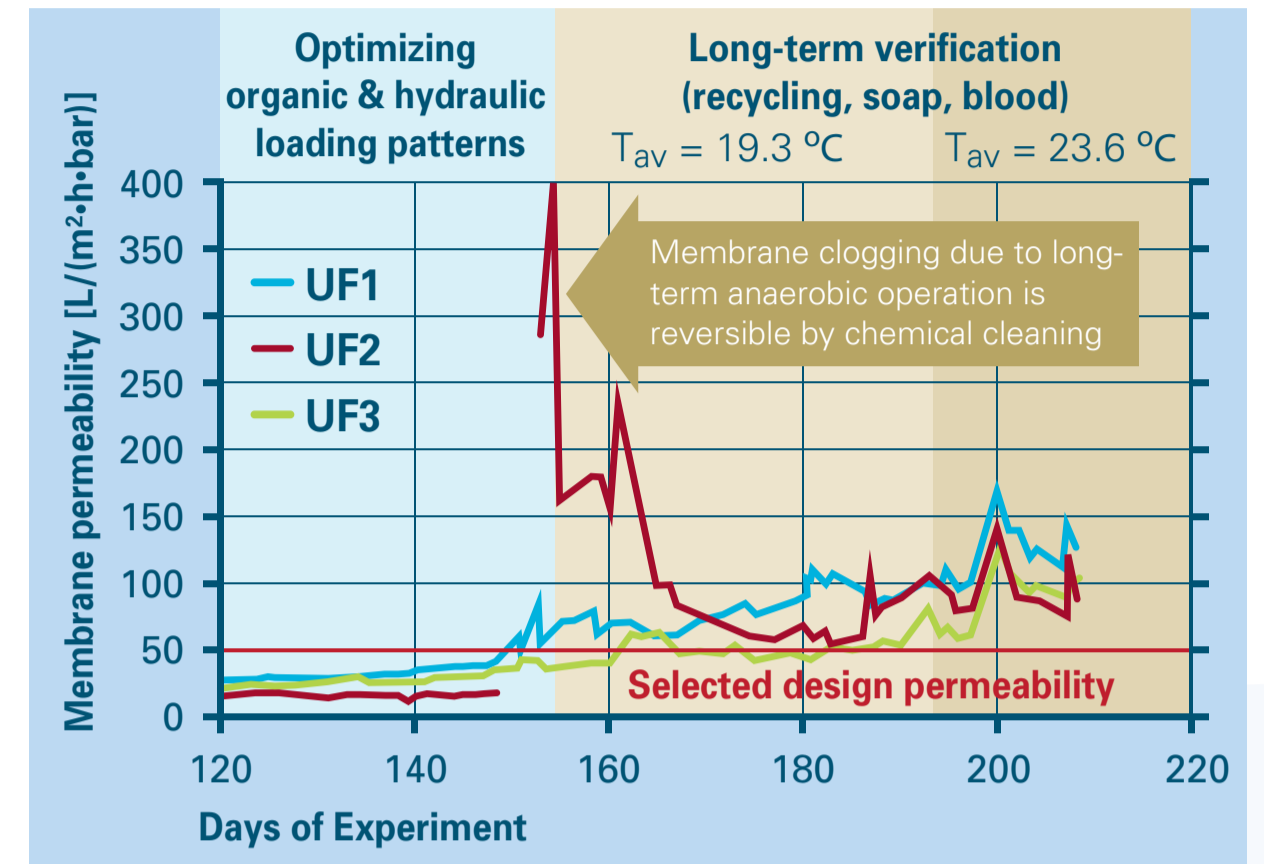
• **Electricity demand:**

For aeration: 3-5 W/toilet  
For electrolysis: 1-3 W/toilet

**Lab-testing of UF for wash & flush water**

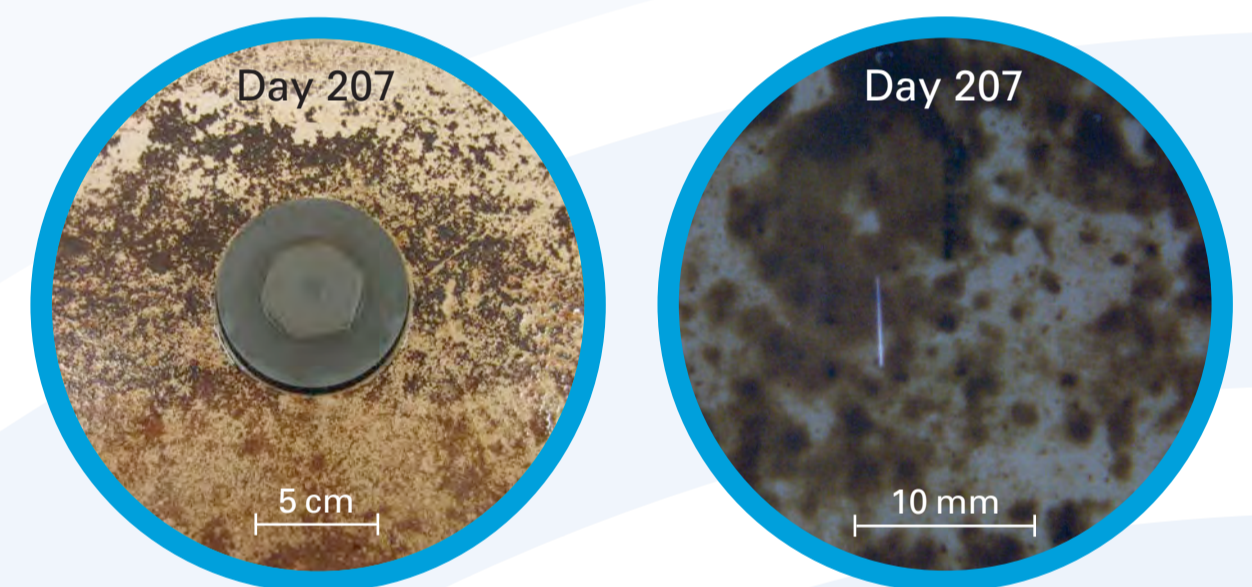
(experiments with real feces and urine in three parallel reactors)

The flux depends on the **permeability** of the UF membrane and the water pressure. A conservative **design permeability** as shown in the graph was used for reactor design.



**Effect of aeration**

Biologically activated UF membrane.  
No further maintenance is needed.



Photos of membrane surface on day 207  
The open patterns are observed on different scales

**High quality of recovered water**

Color and pathogens are removed by electrochemical production of chlorine. If desired, additional chlorine may be added as protection against re-growth.



**diversion**  
for safe sanitation ooo

A three-barrier approach to safe water recycling:  
**1. Ultrafiltration – 2. Polishing – 3. Protection**